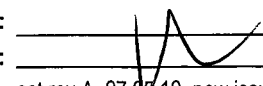
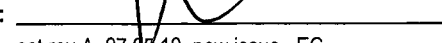


Date: Tuesday, 21/10/2008 7:33:28 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY	
Job Number :	42751			
Estimate Number :	12867			
P.O. Number :		Part Number :	D412702045B	
This Issue :	21/10/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	IIN D412-702 REV E	
First Issue :	/ /	Project Number :	N/A	
Previous Run :	42543	Drawing Revision :	E	
	Type :	Material :		
	SMALL /MED FAB	Due Date :	24/10/2008	Qty: 1 Um: Each
Written By :				
Checked & Approved By :				
Comment :	est rev A 07.08.10 new issue EC Est Rev:B 07-07-06 As per Rev E JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08.10.21



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-045B CHG003

S 08/10/22

2.0	D412702111B	Harness Assembly
-----	-------------	------------------



B46538



50

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 HARNESS ASSEMBLY

3.0	D412702111B	Harness Assembly
-----	-------------	------------------



B46539



50

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 HARNESS ASSEMBLY

4.0	D3572041	Guide Assembly
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B46532



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 GUIDE ASSEMBLY

S 08/10/22 (x)

5.0	AN416A	Bolt
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M19278



S6

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bolt

8/10/21

S6

Date: Tuesday, 21/10/2008 7:33:28 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS
ASSEMBLY

Job Number: 42751

Part Number: D412702045B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN425A

BOLT



M10Y438



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BOLT

SP

7.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch: M107939

SP

8.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

batch: M107478

8/10/21

SP

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/10/22 (X)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-045B CHG003

Location: _____

PPP Rev: _____

Rev C

08/10/22 (X)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/22 (X)

Job Completion



08.10.22